# Organomation®

# N-EVAP<sup>®</sup>

# **Nitrogen Evaporation System**

Models11106(6 Position)11155(12 Position)11250(24 Position)



**INSTRUCTION MANUAL** 

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266 River Road West Berlin, MA 01503-1699 USA

> organomation.com 978-838-7300

Dear Customer,

Thank you for choosing a Sample Preparation Instrument from Organomation Associates. We appreciate your business and believe that the instrument and accessories you purchased will work very satisfactorily for many years to come. Whether you have added another instrument to your laboratory, or have purchased one for the first time, we will stand behind our equipment.

Should you have questions regarding the set up or operation of this instrument or questions regarding other Organomation products please contact us. The toll free telephone number for sales support and customer service is 888 838-7300. If you purchased the instrument through one of our dealers you should contact them first.

Any comments from you would be much appreciated. We listen to our customers which, in turn, enables us to provide the best instruments available. Please fill out the Warranty and Service Registration Form and return it within ten days of receipt of instrument. Once we have the completed form, your warranty will be activated as stated. The Warranty Form can be mailed or faxed to us at 978 838–2786.

The operating manual contains literature and product lists describing our complete line of laboratory instruments. It provides a convenient way to order new instruments, accessories or repair parts. If you need a verbal or written quote on specific items please call us at our toll free number or e.mail us at the address above.

Again, thank you for selecting ORGANOMATION ASSOCIATES products.

Sincerely,

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Andrew McNiven President

#### **Items Shipped**

Carefully check the contents of all cartons received for damage which may have occurred in transit. Retain all cartons and packaging materials until all components have been checked against the packing slip, the component list below, and the equipment has been assembled and tested. Contact Organomation immediately if any damage or discrepancies are found.

Your shipment should contain one or more of the instruments shown below. Option codes are listed on the next page.

Cat # 11106 11155 11250	Instrument Size 6 Position N-EVAP Nitrogen evaporation system 12 Position N-EVAP Nitrogen evaporation system 24 Position N-EVAP Nitrogen evaporation system
NA1221 NA1521	Flowmeter Assembly with Mounting Bracket & Connector Tube 0-10 LPM for 6 and 12 position N-EVAP 0-20 LPM for 24 position N-EVAP
NA1110	Thermometer 0 - 100° Celsius
NA0603	<ul> <li>19ga x 4" Stainless Steel Luer Lock Needles, blunt end</li> <li>6 Needles for 6 Position N-EVAP</li> <li>1 Dz for 12 Position N-EVAP</li> <li>2 Dz for 24 Position N-EVAP</li> </ul>
B1102 B1201	OA-HEAT Water Bath 550W, for 6 or 12 position N-EVAP OA-HEAT Water Bath 900W, for 24 position N-EVAP Stainless Steel Gas Tube 1/4" (7mm) OD
	T-Handle Hex Key adjustment tools 1 ea. 1/8" x 6" Long, for 6, 12 & 24 position N-EVAP 1 ea. 5/32" x 6" Long, for 6, 12 & 24 position N-EVAP
	Manual for N-EVAP models 11106, 11155, 11250
NA0636 NA0637	Pasteur Pipette Adapter, 1 Dozen per set (Optional) Pasteur Pipette Adapter, 1 Dozen per set (Optional)

N-EVAP and OA-HEAT are Trademarks of Organomation Associates Inc.

#### **Option Codes and additional items shipped**

The following list contains option codes and items which may have been shipped in conjunction with the standard parts shown on the previous page. Please check your packing list and order information carefully to determine if these items are included in your shipment. For a complete list of available accessories, please refer to the Accessories Section.

Your shipment may contain the following optional items:

Option	Description
-0	6, 12 or 24 N-EVAP Instrument ordered without OA-HEAT water bath, includes a flowmeter mounting bracket (included with flowmeter) for direct mounting to stand base versus to the bath.
-P	Pasteur Pipet Adapters replace SS needles on the N-EVAP. 1 or 2 dozen are provided with the respective N-EVAP size ordered, reference part # NA0636.
-RT	6, 12 or 24 Position N-EVAP Instrument and OA-HEAT water bath are coated in PTFE Instrument is black in color. The water bath is blue on the outside and black on the inside.
-T	SS Needles 19 gauge x 4" (100mm) Long, are coated in PTFE and are black in color.
-Z	OA-HEAT water bath has been modified for the Type-Z Purge Positive Pressure bath option. Additional parts include: differential pressure gauge, mounting bracket, and tubing.
-2	OA-HEAT water bath is wired as a 240 Volt unit.

#### **Instrument Description**

The N-EVAP Nitrogen Evaporation System is designed for general evaporation of analytical or biological samples in a variety of test tube based glassware under controlled and reproducible conditions.

The instrument portion is circular and is designed to hold test tubes from 10 to 30 mm OD. The unit will rotate in any direction and may be raised or lowered at will. All units have spring lift assemblies. The instrument may be used with OA-HEAT or other heating baths or may be ordered as a standalone unit. Construction is primarily 304 and 316 stainless steel, anodized aluminum, chrome plated brass, and Delrin (Acetal). Unit may be used with SS needles or disposable glass pipets. Coating in PTFE is available for acidic applications. All tubing provided is phthalate free.



#### **Safety Considerations**

#### **READ THIS SECTION BEFORE EQUIPMENT OPERATION!**

This equipment is designed for use in the Analytical or Environmental Laboratory by trained laboratory personnel for evaporative applications. Use of this equipment beyond its stated intended purpose and operating parameters is not recommended and will be the sole responsibility of the user. This equipment should not be modified or altered. Organomation assumes no liability for any misuse of or modification to this product and such misuse or modification will immediately void all warranties.

This equipment should be used in accordance with the operating instructions contained in this manual. For alternative uses not covered in this manual, please contact Organomation Technical Support at 978-838-7300 for product suitability, safety, and alternative operating instructions.

The following are general safety guidelines recommended when using this product. Please consult your laboratory safety officer for any additional safety steps which may be necessary for your specific application or material.

- 1. Thoroughly review your MSDS (Material Safety Data Sheets) for all chemicals to be used with this equipment.
- 2. Do not use this equipment with materials with autoignition points below 100 °C.
- 3. Hand and eye protection are recommended when using this product. Additional protection may be required with respect to the materials being used. Please consult your laboratory safety officer.
- 4. This product should be used in a chemical fume hood with adequate ventilation.
- 5. Do not move the product when hot. Scalding from bath water may result.
- 6. Do not open bath enclosure while energized SHOCK HAZARD!
- 7. Repairs of electrical components should be conducted by a trained electrical technician. Incorrect replacement parts or assembly may damage the product and create a serious safety hazard for the user. Factory repair is strongly recommended.
- 8. Highly flammable materials such as should not be used with this product unless the Type-Z Purge positive pressure bath option is installed and operating.
- 9. Use of acidic or base materials may damage this product and are not recommended unless the product was ordered with the optional protective coating in PTFE .

Gather and identify all components.

#### Bath

- A. Heat Light
- B. Thermostat Adjustment Knob
- C. On/Off Toggle switch

- **D.** Coil Tube
- E. Flowmeter / Bracket
- F. Water Bath



## **Bath Setup**



2

Place the bath [F] on a flat surface.



Confirm the power toggle switch [C] is in the off position.

Turn the thermostat knob [B] to the lowest setting.



3

Plug into grounded outlet.



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Remove screws from rear of flowmeter [E].

Align flowmeter with bracket as shown

Replace screws to secure flowmeter in place





Attach the coil tube [D] assembly to the back of the flowmeter [E]. Attach the other end of the coil tube assembly to a clean gas source (0-30 PSIG).

If type-Z Purge Positive Pressure Bath option was purchased, please refer to page -Q 16 - for installation instructions. If **Pressure Reducing Regulator option** was purchased, please refer to page - 18 - for installation instructions. V22.5 -7-

#### **Assembly Instructions:**

Gather and identify all components.

#### Instrument

- A. Stand
- **B.** Sample Holder and Sample Spring
- C. Thermometer
- **D.** Tube Fitting
- **E.** Valve Tube Assembly
- F. Hoist Pulley and Band Spring
- G. Swivel Fitting

- H. Filter
- I. 8 Inch Rod
- J. Gas Tube
- K. Center Tube Assembly
- L. Blunt Needle
- M. Support Tray
- N. Silicone Tubing (Not Shown)



# Instrument Setup



Place the instrument stand [A] into the water bath or on a flat level surface.





Sleeve the instrument over the instrument stand.



3





Loosen the thumb screw at the top of the instrument.





With both hands, lift and rotate the entire pulley and band spring assembly [F] 90°.

Seat the assembly on the rod.

C









b

Connect the lower end of the gas tube [J] to the fitting on the top of the flow meter.

Tighten nut with a wrench.

6



To adjust for various test tube sizes:

Turn the thumb screws clockwise to raise the lower support tray.

Turn counter clockwise to lower it.



For larger test tubes:

Use a hex key to loosen the upper manifold set screws.

Raise the upper manifold. Aligning it with the secondary hole (approximately 35 mm).

Tighten the set screws to secure in place.



CW CCW

Place the thermometer [C] into the fitting on the sample holder assembly [B].

Set the thermometer height to avoid

collision.

Tighten the nut.

*The tray can be tilted to support multiple test tube sizes by unevenly* adjusting the thumb screws.

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Raise all valve tubes to their highest position.

Adjust the tube fitting [D] for controlled valve movement.







Turn all needle valves clockwise until they are off.





Turn the valve on the flowmeter clockwise until it is closed.

#### **Type-Z Purge Positive Pressure Bath Option**

The Z-Purge is recommended for labs working with flammable materials. The Z-Purge explosion protection is achieved by injecting a small flow of nitrogen gas into the bath case to create a positive pressure gradient. As the nitrogen leaks out the bath is continually purged.

- A. Gauge and Housing H. 1/8 inch Bulkhead Nut B. Lock Washer I. 1/8 inch Bulkhead Fitting C. Screw **J.** Elbow fitting **D.** Gas Inlet Fitting K. Filter E. 1/4 inch Bulkhead Nut L. Control Valve F. White Silicone Tube
  - G. Compression Nut

- M. Source Tube



A. Attach the Z-Purge Gauge assembly to the back of the bath.

Thread the 1/4 inch bulkhead nut onto the gas inlet.

Tighten the 1/4 inch screw through the upper hole with a lock washer between the screw and the bracket.

B. Connect the small white silicone tube attached to the gauge to the gas inlet fitting using the compression nut provided.

C. Attach the filter and control valve to the plastic elbow fitting located at the base of the bath.

Insert the filter into the fitting and tighten the nut.

Connect the tube to the control valve and a clean gas source.

D. Test the system by turning on the gas flow to the Z Purge System.

Adjust the gas flow using control valve [L] until the gauge reads 0.1 inches water pressure.

#### **Z-Purge Bath Operation -**

- A. Turn on the gas flow to the Z-Purge System.
- B. Adjust flow to 0.5 inches water pressure.
- C. Purge bath for 10 minutes.
- D. Adjust gas flow to 0.1 inches water pressure.

WARNING - If this unit is located in a hazardous area where volatile fumes are present, the Z-Purge System must be activated for a minimum of 10 minutes prior to activation of bath power. Please review the Safety and Operations sections.



#### Pressure Reducing Regulator Option - NA0630

When used with an Organomation Instrument recommended pressure is 10-30 psi. To install a pressure reducing regulator, please follow the instructions and figure below:

#### Parts:

A. Adapter
B. Yellow tubing
C<sub>1</sub>. 1/4" Push to connect fitting
C<sub>2</sub>. 1/4" Barb fitting
C<sub>2</sub>. 1/4" Barb fitting
C<sub>2</sub>. 1/4" Cock



#### For 1/4 Outer Diameter (OD) input tube

A. Cut yellow tubing [B] to desired length to fit your lab space

B. Connect yellow tubing to flowmeter or gas input and to the output push connect fitting [D] (the unlabeled side)

C. Connect source tube to input push connect fitting [C<sub>1</sub>] (labeled in)

#### (Optional) For 1/4 Inner Diameter (ID) input tube

A. Cut yellow tubing [B] to desired length to fit your lab space

B. Connect yellow tubing to flowmeter or gas input and to the output push connect fitting [D] (the unlabeled side)

C. Unscrew push connect fitting [C<sub>1</sub>] on the input side (labeled in)

D. Screw barb fitting [C<sub>2</sub>] into input side

C. Connect source tube to input barb fitting  $[C_2]$ 

#### (Optional) Reverse Gauge Position

- A. Unscrew set screw [G]
- B. Unscrew gauge [E]
- C. Screw gauge into reverse side
- D. Screw set screw into remaining hole

#### **Pasteur Pipette Adapter and Flow Controller**

Two types of Pasteur pipette adapters are offered. Both are compatible with all N-Evap models.

#### Pasteur Pipette Adapter and Flow Controller, Male Luer to Fluted Nut - NA0636



- A. Loosen the fluted nut
- B. Push pipette into the fluted nut and tighten.
- C. Screw the adapter onto the luer fitting like you would a needle.

#### Pasteur Pipette Adapter and Flow Controller, Male Luer to 1/8 Hose Barb - NA0637



- A. Choose the tube that fits your pipette.
- B. Put the tube on the end of the adapter.
- C. Push the pipette onto the tube on the adapter.
- D. Screw the adapter onto the luer fitting like you would a needle.

#### Operation

#### **Planning and Preparation**

It is important to thoroughly understand the procedures and equipment operation prior to the use of the equipment. High speed nitrogen evaporation requires a balance of sample volume, nitrogen flow, bath temperature, needle position and adjustment. Improper use can impair performance, contaminate samples or result in loss of samples. Environmental conditions are also important, examples include use of dry or wet heating media, hood airborne contaminates, gas purge purity, and sample handling procedures. If you are unfamiliar with the use of the N-Evap System or are working with a new procedure, it is recommended that a trial run be made using a sample blank to determine optimal operating conditions.

The N-EVAP System is designed to handle multiple samples simultaneously up to the capacity of the equipment. Glass or plastic tubes with an outer diameter of 10 to 30mm and up to 150mm height may be accommodated. Centrifuge tubes, scintillation vials, small beakers and Erlenmeyers (50 ml) may also be used. Choice of SS needles or disposable glass pipets (adapters) are available.

The N-EVAP System is manufactured utilizing inert materials. The translucent silicone rubber tubing used in the gas distribution system is certified 100% Phthalate free.

#### **Over-Temperature**

Temperature is controlled by Thermostat or Digital Temperature Controller. All Organomation heating systems utilize a High Temperature Protection Switch to protect against temperature control failure. In the event of temperature control failure, the heating unit will operate at maximum temperature levels. Equipment should be monitored periodically during use to ensure user selected parameters are being maintained. Should abnormal temperature values be observed, turn the unit off. Unplug it from the wall. Contact Organomation Technical Department at your earliest opportunity.

Do not operate the equipment if loss of temperature control is detected.

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**Bath Operation** 

# **Bath Controls Diagram**

Picture ID	Description	Function
Α	Amber Light	Indicates heating when heaters are energized, will cycle at temperature set point.
В	Thermostat Knob	Adjusts the bath temperature.
С	Toggle Switch	Turns power to the bath on and off.







Turn the bath on.





Adjust the thermostat knob to the desired temperature. Refer to the chart below for calibration.



Allow the bath to stabilize at the desired temperature. Refer to the chart below for approximate heating times.



#### **Instrument Operation**



Raise the instrument to its highest position.

Tighten the knob to secure it.

Place the test tubes into the sample holder tray.

The test tubes should rest on the support tray





To adjust the support tray:

Turn the thumb screws clockwise to raise the support tray

Turn the thumb counterclockwise to lower the support tray



5 0 6 12 18

24 30

Needles

36



Adjust the needle valve of each sample to create a dimple in the surface of the sample.

Adjust the needle tip distance from solution upwards as needed.



Avoid splashing, as this may cause sample loss and possible contamination.





Lower the instrument until the solution being evaporated is fully immersed

Tighten the knob to secure it.



Continue the evaporation until complete.



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Remove samples when done by sliding the valve tube assembly upwards and lifting the sample from the sample holder.



## 🚸 Optional:

At the end of the evaporative process, rinse the needle or pipet tips with one or two drops of solvent using a clean pippet.

This step is optional, but should be used if the following conditions apply: sample splashing occurs, needle or pipet tip is accidentally immersed in the sample, or micro quantities of material are to be recovered.





Refer to Maintenance Section for bath and instrument care and upkeep.

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#### Maintenance and Cleaning

The N-EVAP Evaporation system is manufactured from extremely durable materials and may last for years if operated and maintained properly. The following guidelines are recommended for use with N-EVAP systems.

Heating Media -	Tap water, distilled water, de-ionized water, and bath heating oils may be used. Distilled and de-ionized water are preferred as they reduce scale and mineral buildup on bath walls.
	Paraffin (wax) may be used with the Z-Purge option.
	Do not use organic solvents as a heating medium.
Algaecide -	The use of algaecide in the bath water poses no threat to the water bath and will keep biological materials under control. Algaecide should not be acidic. Verify type of algaecide used to insure that it will not adversely affect the samples being processed.
	Recommended Algaecides:
	VWR brand - Clear Bath <sup>®</sup> Fisher Scientific Brand - Bath Clear <sup>®</sup>
	Follow manufacturer instructions concerning use and disposal of these materials.
Water Changes -	The bath water should be changed at least once a week (recommended), but not less than once per month.
Acidic Environment -	When in contact with or exposed to acidic materials, vapors, or samples, the instrument should be cleaned immediately after use and neutralized with a suitable mild base solution of <b>sodium</b> <b>bicarbonate</b> or similar material followed by a clean water rinse. Prolonged contact with acidic materials will damage the instrument unless precautions are taken.
Needles -	Needles should be solvent cleaned after every use to reduce the chance of contamination. Solvent rinsing, autoclaving, and Soxhlet Extracting are viable techniques.

#### Maintenance and Cleaning (Continued)

# Immersion -The bath case is water resistant, not water tight. Under no<br/>circumstances should the bath be immersed in any liquid or placed in<br/>a location where this may occur.SHOCK HAZARD!

Cleaning - The stainless steel components may be cleaned with a cleaner approved for use with Stainless Steel. Non abrasive cleaners are recommended to preserve the surface finish, however an abrasive material may be used on areas with heavy mineral buildup. Non abrasive scouring pads are recommended. Steel wool may be used on heavily soiled areas. Rinse all cleaned areas with water using a sponge or towel.

**PTFE coated parts** (black in color) and **Epoxy coated parts** (blue in color) should be cleaned with non-abrasive materials only, otherwise scratching will result and the coating will be compromised. Rinse with clean water using sponge or towel.

#### NOTE: Do not rinse electrical equipment under running water!

#### **Recommended Cleaning Agents:**

Sheila Shine <sup>®</sup> - Stainless Steel cleaner and polish	non-abrasive
Simple Green <sup>®</sup> - All Purpose Cleaner	non-abrasive
Orange Clean <sup>®</sup> - All Purpose Cleaner	non-abrasive
CameO <sup>®</sup> - Aluminum & Stainless Steel Cleaner	abrasive
AJAX <sup>®</sup> Cleanser	abrasive
Comet <sup>®</sup> Cleanser	abrasive

**Decontamination** - No hazardous materials are used in this equipment. In the event of a hazardous material spill by the user or outside source, immediately contact your laboratory safety officer for instruction. Reference your Material Safety Data Sheets (MSDS) for instructions on proper cleanup and handling procedures.

Contact Organomation Technical Department at (978) 838-7300 or sales@organomation.com concerning any issue regarding decontamination and / or for alternative cleaning procedures.

SYMPTOMS	CAUSES	SOLUTIONS
No Power to bath.	Electrical outlet not energized. Bath power cord not plugged in. Internal electrical fault.	Energize electrical outlet. Plug in bath power cord. Reset switch on GFCI. Contact factory for instructions.
Bath does not heat. (heat light is on)	Bad wire connection. Defective high temperature protection switch. Defective thermostat control	Bath will require service, contact factory for instructions.
<b>No temperature control.</b> (temperature continues to rise)	Defective thermostat control	Replace thermostat, contact factory for instructions.
Bath will not heat above 65 - 75 C.	Open faced bath, no coverdisk. One of two heaters defective. Defective high temp. switch Defective thermostat	Bath may require service, contact factory for instructions.
Water inside bath.	Water floods in hood. Bath surface spill. Pinhole in bath pan.	Consult factory, Disassemble bath, dry all contents thoroughly. Return for service highly recommended.
Rust in bath or equipment.	Use of acidic materials in or near equipment.	Clean carefully with steel wool. Remove source of acidic presence.
Phthalate Contamination	Human error	All tubing is Phthalate free. Exercise better handling procedures, avoid latex gloves, hand cream, rubber tubing.
Inconsistent evaporation rates. (or excessive Nitrogen use)	Nitrogen leaks. Incorrect needle valve adjustment	Check all connections, soap/water. Close needle valves - open valves one revolution and adjust flow using flowmeter.
Biological growths in bath	Algae, molds, etc. in bath water	Use algaecide, change bath water once per week. Clean all wetted surfaces.

#### **Service and Returns**

In the event a product purchased from Organomation needs service or must be returned please follow the outlined procedures below.

#### 1) Contact Organomation Technical Support Department

Before returning any product to Organomation for any reason, please contact the Technical Support Department, toll free at 888-838-7300 or email sales@organomation.com to receive a Return Authorization document. Support is available Monday through Friday from 9:00 AM to 4:30 PM EST. Support is free of charge to customers of Organomation in good standing, and for all products manufactured by Organomation.

#### 2) **Pack the product for return shipment**

Please include your Return Authorization form inside your shipment so that the item returned can be easily identified. The product should be packaged in its original shipping carton if available. If other packaging is required, use a suitable shipping container which will allow a minimum of two (2) inches clearance between the product and the side walls of the shipping carton. Peanuts, semi rigid foam, cardboard, and other items may be used inside for packaging. Care should be taken when packaging heavy items. Some packaging, such as peanuts, will allow the item to shift in transit and may result in damage.

#### 3) Insurance

Most common carriers offer insurance. UPS and Federal Express automatically insure your product up to \$100.00 without charge. It is highly recommended that you insure your product. **Organomation is not liable for any return shipping damages.** 

#### 4) **Documentation**

When returning items to Organomation, a Return Authorization form must be included with the following information: Contact persons name and phone number, return address, and statement of the problem.

#### 5) How will your return be handled?

Organomation will evaluate the returned item for damage. If the return is a repair, the product will be examined for problems and a repair estimate will be made. The contact person will be contacted, at which time a Purchase Order will be requested. After the PO is issued, the product will be repaired and return shipped. Most repairs are done within a 24 hour period. Return for credit items will be evaluated and your account credited after the item is received and evaluated for damage. The contact person will be notified immediately in the event shipping damage has occurred.

#### Shipping - Claims for damage and shortage

Organomation makes a sincere effort to ensure your purchase is properly packed and all items listed on the packing slip are in fact enclosed with the shipment. In the event that your purchase is damaged or if any items are missing, please follow the procedures below.

- 1) All packaging materials must be retained until the issue is resolved.
- 2) Thoroughly search all packing materials for the missing items. Review your packing list for back ordered items and the manual for a list of items affiliated with your purchase.
- 3) Contact Organomation immediately at 888-838-7300 or sales@organomation.com
- 4) If a damaged item needs to be replaced, Organomation will send this item under warranty at no charge. The damaged item must be returned to Organomation. Please follow the instructions listed in the Service and Returns section. **Important - items not returned or which are further damaged or destroyed in transit are the responsibility of the customer and will be billable.**
- 5) No claims for shipping damage or shortage will be accepted after 15 days of receipt of the items by the purchaser.
- 6) Please contact Organomation prior to making any returns.

All items should be returned to:

Organomation Associates, Inc. 266 River Road West Berlin, MA 01503

Specifications	
Environmental:	Humidity 0-90%, Temperature 0-40°C, Indoor Use Only.
Electrical Requirements:	<ul><li>120 or 240 VAC single phase, non switchable, 50 - 60 Hz.</li><li>3 wire grounded outlet required.</li><li>Model 111 12 Position Bath 550 W</li><li>Model 112 24 Position Bath 900 W</li></ul>
Water Services Required:	Regular tap, distilled, or de-ionized water required. Fill to 0.5 inch (12mm) from rim.
Gas Services Required:	Nitrogen, clean air, or other inert gas, 5 - 30 Psig, adjustable. Flow indication standard with all complete N-EVAP™ systems.
Sample Sizes Accepted:	Glass or Plastic Test Tubes, 10-30mm Dia. x 10-150mm Long Scintillation Vials Centrifuge Tubes (size range above) Autosampler vials (size range above) 50ml Erlenmeyer Flasks 50ml Beakers Consult factory for optional smaller & larger sizes.
Sample Types Utilized:	Organic Solvents with Boiling Point range 30 - 100 Celsius. Water and aqueous solutions. Strong acidic or base materials, PTFE coating required - consult factory.
Safety Provisions	3 wire grounded power cord. High Temperature Protection Switch Stainless Steel construction. Thermostatically controlled bath. Optional PTFE Coating Optional Type-Z Positive Pressure bath purge.